



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

24.80

D3646-1
Job Sheet 176104



Part No: D3646-1

Job Qty: 8 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/21/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	8 pcs		4/21/18	0.00	3.27	Brake NC 1		FF
110	Small Fab	8 pcs		4/21/18	0.00	2.56	Small Fab-4		DAS FF
120	QC	8 pcs		4/21/18	0.00	0.00	QC5		38
130	Powdercoat	8 pcs		4/23/18	0.00	0.16	Powdercoat4		RR/BEB 20430
140	QC	8 pcs		4/23/18	0.00	0.00	QC3		11 APR 30 2018
150	Packaging	8 pcs		4/23/18	0.00	0.00	Packaging3-1		DAS 9-89
160	QC21-SA	8 Ea		4/23/18	0.00	0.00	QC21		21 9-80 APR 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	15.8400 ft (1.98 ea)	90-Start up Operation	50 34343

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	16	143	0

Part Specifications

Specifications could not be found.

START: 8:15 TEMP: 320° FINISH: 8:45

Plex 4/17/18 12:48 PM Dart.lajeunesse.marie

M138700

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Susper _____	AGAINST DEPARTMENT/PROCESS ☐ Water let ☐ Engineering ☐ Quality ☐ Other ☐ (SI042) Approval Completed By _____ Hand / Supervisor _____ oval Verification _____ / QA Coordinator _____ Approval _____		
Date : _____ Step #: _____ Description Work Order Deviat		 Container No: S064366 Part: D3646-1 Job No: 176104 Serial No/Batch: S064366 Revision: Inspector: DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL: 1 513 632-8200 Email: sales@dartaero.com www.dartaero.com Date: 04/24/18			
Root Cause					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					